

7. (Twice Amended) The method of claim 5, wherein said oriented polyolefin material comprises an oriented polyolefin sheet and the second polyolefin material comprises a second polyolefin sheet.

B | 8. (Twice Amended) The method of claim 7, wherein said oriented polyolefin material is an oriented polyolefin sheet having a minus value for average coefficient of linear expansion in the 20 - 80 °C range, and said oriented polyolefin sheet is superposed on a second polyolefin sheet having a plus value for average coefficient of linear expansion in the 20 - 80 °C range.

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11. (Amended) The method of claim 5 wherein said oriented polyolefin material is prepared by subjecting the oriented polyolefin material having a value of not exceeding  $5 \times 10$  ( $^{\circ}\text{C}$ ) for average coefficient of linear expansion in the 20 - 80 °C range to a heat treatment to pre-melt the surface.

B | 12. (Amended) The method of claim 5 further comprising:  
selecting an oriented polyolefin material having a value of not exceeding  $5 \times 10^{-5}$  ( $^{\circ}\text{C}$ ) for average coefficient of linear expansion in the 20 - 80 °C range;  
subjecting the material to a heat treatment so that a surface thereof melts;  
and  
applying pressure and heat at a temperature below a melting point of the heat-treated oriented polyolefin material but sufficient to melt said surface thereby joining the oriented polyolefin material to the second polyolefin material.

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